



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2204-9

Job Sheet 169918



5032P20

Part No: D2204-9

Job Qty: 32 ea

Part Name: Rubber Latches



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/10/18

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Helliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV B IPP E 02.06.11 Added finish RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	32 pcs	1/9/18	1/9/18	0.00	0.00	Purchasing		SP18-01-16
110	Packaging	32 pcs	1/9/18	1/9/18	0.00	0.00	Packaging2		SP18-01-16
120	QC	32 pcs	1/9/18	1/9/18	0.00	0.00	QC6		38
130	Small Fab	32 pcs	1/9/18	1/9/18	0.00	1.30	Small Fab		2-80
140	Powdercoat	32 pcs	1/10/18	1/10/18	0.00	0.58	Powdercoat2		
150	QC	32 pcs	1/10/18	1/10/18	0.00	0.00	QC3		
160	Packaging	32 pcs	1/10/18	1/10/18	0.00	0.00	Packaging3		
170	QC21-SA	32 Ea	1/10/18	1/10/18	0.00	0.00	QC21		FEB 26 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 120 - QC6- All purchased or subcontracted products

140 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

150 - QC3- Inspect Part Finish

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

FEB 7 6 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	286-750-017	32	0	0	0

only the rubber latch/no hardware P/O: 032715

DAS
13
9-89

JAN 03 2018

Part Specifications

Specifications could not be found.

Plex 1/3/18 11:51 AM dart.lavoie.chantal

DART
AEROSPACE
S032823



Rubber Latches

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D2204-9
Original Serial #: S032823
Revision:
Operation:
Change No:

Purchasing

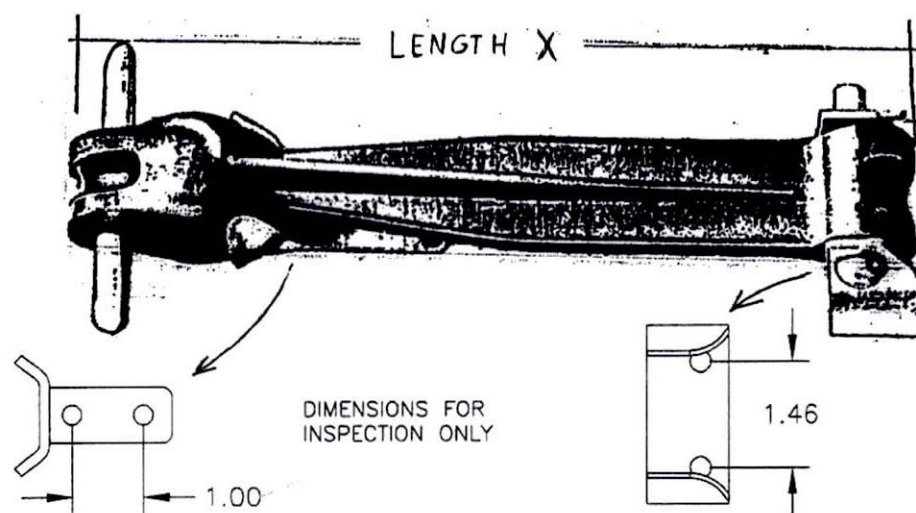
Mfg Date: 01/16/18
Job No: 169918

DART

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED K	DRAWING NO. D2204	REV. B SHEET 1 OF 1
DATE 98.12.15		TITLE LATCH, RUBBER	SCALE NTS
A	93.11.15	NEW ISSUE	
B	98.12.15	UPDATED PICTURE, ADD VENDOR P/N	

RELEASED
98.12.16 KE~~UNDER REVIEW~~
OK # 01.05.17

SPECIFICATION CONTROL DRAWING



D2204-X RUBBER LATCH WITH BRACKETS

LENGTH

EG: 9" LONG: D2204-9
5" LONG: D2204-5

POSSIBLE SUPPLIERS:
ACCURATE RUBBER,
P/N 286750017 FOR 9" LATCH ASSEMBLY
P/N 286750010 FOR 9" RUBBER ONLY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038715**

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7V 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO038715

PO Date: 1/3/18

Due Date: 1/10/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Paym. Terms: Net 30

Freight Terms: Collect

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613 632 5200

E-MAILED
JAN 13 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	286-750-017			Rubber Latch	Firmed	1/10/18	32 pcs	0 pcs	32 pcs	\$16.00/pcs	\$512.00

Line Item Note AS PER DWG D2204 REV. B
B169918

Grand Total: \$512.00

Order Notes

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 1/3/18 12:11 PM dart.lavoie.chanta



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

PACKING SLIP

CUSTOMER COPY

www.acrgroup.ca

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP 00162595
CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
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L HAWKESBURY, ON K6A 1K7
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S DART AEROSPACE LTD
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I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS	
01/04/18		FED-EX GRD		ACR FULLER GROUP NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
P0038715		01/03/18		00162595 ROB	
QUANTITY	ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.			
32	✓ 32	- 286750010	**91 HOOD HOOKS - RUBBER ONLY EA		
			HH149		
5018-0116					
SUBTOTAL					
LST					
FED-EX ACCT# 13					
SIZE OF CARTON 10" x 10" x 10"					
WT OF CARTON 9 LBS					
FREIGHT: 0000					

Quality Rubber Products To Your Requirements
Specialists in Bonding Natural and Synthetic Rubber To Metal
Molded and Extruded Rubber Products, Cast Polyurethane Specialties